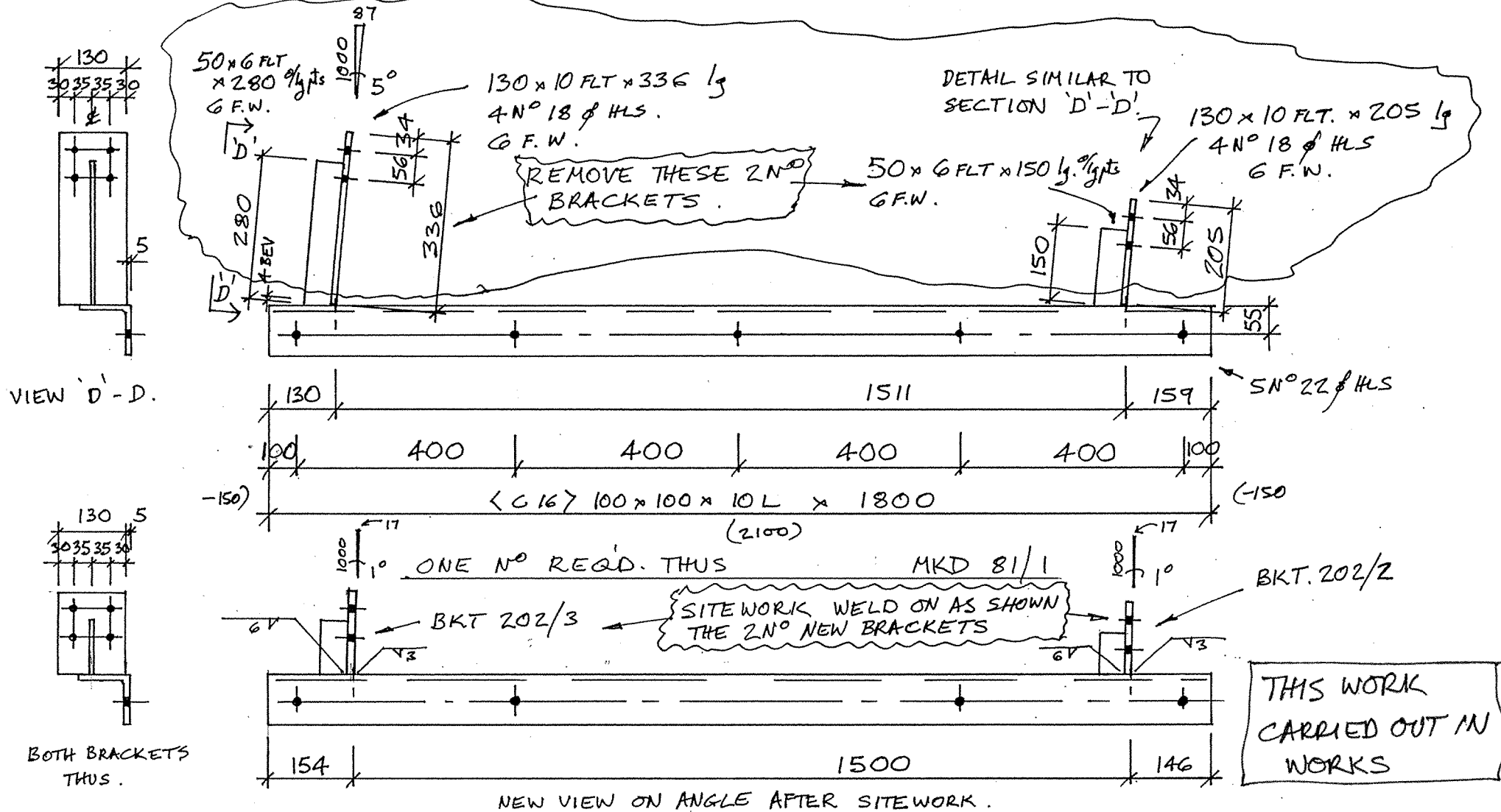


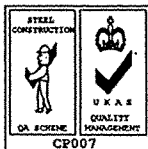
ALL SHS, RHS & CHS SECTIONS ARE GRADE  
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS  
REGISTERED OFFICE  
BALM ROAD, HUNSLET  
LEEDS LS10 2JR  
TEL: 0113 2705441  
FAX: 0113 2760659  
REGISTERED No.  
167872 LONDON  
sales@leonardcooperltd.co.uk  
www.leonardcooperltd.co.uk



REVISION A.

REVISION B.

REVISION C.

REVISION D.

REVISION E.

ZONE 7

FABRICATION TOLERANCES  
TO BS5950 PART 2 (U.N.O.)  
(SHOWN ON L.C. PROCEDURE  
MFS-23)

CONTRACT QUARMBY CONSTRUCTION  
WAKEFIELD WATERFRONT, SLIDE 20

SHOP BOLTS 4.6  
FINISH 8.8

SHOP NOTES: (U.N.O.)

ALL WELDS 6mm CONT. FILLET WELDS  
ALL STEEL TO BS EN 10025 GRADE S275JR  
PAINT SHOT BLAST TO SA 12.1 COAT  
C400 V3 TO 80 MIC.

IDENTIFICATION MARKS MUST BE PLACED ON  
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR  
2) COLUMN WHERE INDICATED THUS: MARK

TITLE ANGLE SUPPORT.

RELEASED FOR  
FABRICATION/ERECTION

SIGNED:  
DATE:

SCALE:

DRAWN BY: JSM  
CHK'D BY: JSM

DRG No: 07/18/SW17